# Risk Management Programme (RMP) Template for Storage of Honey

You can use this RMP template if your operation includes:

- Storage of bulk honey
- Storage of retail honey
- Repackaging of retail honey
- Processing of beeswax
- Transport of bee products

This RMP template is issued by the Ministry for Primary Industries in accordance with section 12 (3A) of the Animal Products Act 1999 for the purpose of making the determination that the **Risk Management Programme (RMP) Template for Storage of Honey** is valid and appropriate for the business of this kind described in the Statement of Application.

Pages i to xix are not part of the RMP.

#### **Statement of Application**

The application of the **Risk Management Programme (RMP) Template for Storage of Honey** is limited to bee products secondary processing businesses that are involved in:

- Storage of bulk honey
- Storage of retail honey
- Repackaging of retail honey
- Processing of beeswax
- Transport of bee products

Dated at Wellington 14<sup>th</sup> day of August 2023.

Aaron Tangaroa

Manager Regulatory Delivery Ministry for Primary Industries (acting under delegated authority of the Director-General)

Contact for further information

Ministry for Primary Industries (MPI) Animal Products PO Box 2526 Wellington 6140

Email: animal.products@mpi.govt.nz

#### Contents

Conten	ts	iii
What tl	nis template covers	v
How to	Complete the Template	vi
Gene	eral	vi
Part	1. Required Information	viii
Part	2. Supporting Systems	xiii
Mod	ules	xv
How to	Register the RMP	xviii
1.1	Complete the RMP template	xviii
1.2	Complete the Application forms	xviii
1.3	Apply for Registration	xviii
1.4	Keeping the Registered RMP up-to-date	xix
Risk Ma	nagement Programme for Storage of Honey	1
Part 1:	Required Information	1
1.1	Identifying Information	1
1.2	Day-to-day Manager	1
1.3	Operator Name, Business Address and Contact Details	1
1.4	Multi Business RMP	2
1.5	Scope of the RMP	3
1.6	Other Activities, Risk-based Measures or Operators	4
1.7	External Verification	5
1.8	RMP Document List	6
1.9	Authorisation of the RMP	9
Part 2:	Supporting Systems	10
Α.	Document Control and Record Keeping	10
В.	Personnel Health and Hygiene	12
C.	Personnel Competencies and Training	15
D.	Operator Verification	17
E.	Corrective Action	21
F.	Design, Construction and Maintenance of Buildings, Facilities and Equipment	
G.	Water Cleaning and Senitation	26
H.	Cleaning and Sanitation Receipt of Incoming Materials	27
I. J.	Traceability, Inventory and Labelling	30 32
у. К.	Packaging and Re-packing	32 34
ĸ. L.	Calibration	54 36
с. М.	Chemical Control	38
N.	Pest Control	40
0.	Non-conforming Product and Recall	42
О. Р.	Storage	46
••		10

Module 1: Storage of Bulk Honey	1
Module 2: Storage of Retail Honey	1
Module 3: Processing of Beeswax	1
Module 4: Transport	1

# What this template covers

- (1) This RMP template applies to the storage and processing of bee products and associated transport by the RMP operator.
- (2) This RMP template applies to operators that store, transport and/or repackage:
  - a) honey for human and/or animal consumption; and
  - b) non-food bee products that are not for human or animal consumption (such as beeswax).
- (3) This RMP template does not apply to operators covered under a different RMP, Regulated Control Scheme or a risk-based measure under the Food Act 2014 (e.g. Food Control Plan or National Programme), or operators that process, transport and store:
  - a) other animal products; and
  - b) other food products; and
  - c) other non-food products.
- (4) This RMP template has been developed based on New Zealand requirements only and does not cover export requirements such as the:
  - a) <u>Animal Products Notice: Official Assurances Specifications for Animal Material and Animal Products.</u>
     Note: Exporters must ensure that they meet all export requirements (e.g. overseas market access requirements (OMARs) relevant to their product and intended market, official devices such as container seals, etc.).
- (5) If your operations are not fully covered by this template, or you decide to deviate from the requirements and procedures given in this template, you can do so by modifying this template, or writing your own RMP. In most cases, these changes will need to be evaluated by an MPI recognised RMP evaluator. If you decide to make changes to this template after you have registered it, you will need to talk to your verifier first.

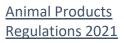
# How to Complete the Template

### General

- (1) You need to provide complete and accurate information as the registered RMP is a legally binding document that must be complied with. Everything written down needs to accurately reflect or apply to your operation.
- (2) You can complete this RMP template electronically as it is an editable PDF document or you can print it off and manually complete it. If you are manually completing your RMP template, you must ensure that all information is clear and easy to read.
- (3) The template should be completed by a person or group of people who have full knowledge of the whole operation covered by the RMP.
- (4) You need to read each section of this guideline while completing the template.
- (5) You must provide the required information by entering information into the empty boxes or blank lines; or ticking the appropriate answer or information.
- (6) Your final RMP will be the completed RMP template (Part 1: Required Information, Part 2: Supporting Systems and selected Modules) and all the additional documents you have written yourself and listed in the document list.
- (7) You must comply with all the requirements and procedures in the final RMP, including those in the supporting systems, selected modules, and all the additional documents you have written yourself and listed in the document list.
- (8) If your operations are not fully covered by this template, you may want to consider if the <u>Risk Management Programme Template for Bee Products</u> (www.mpi.govt.nz/dmsdocument/20528) is more suitable for your business. If you decide to make changes to this template to better suit your operation, you can do so by modifying this template (i.e. adding your own modules) or writing your own RMP. In most cases, these changes will need to be evaluated by an MPI recognised RMP evaluator. If you decide to make changes to this template after you have registered it, you will need to talk to your verifier first.
- (9) By complying with the requirements and procedures given in this template, you will be meeting the requirements for the secondary processing of bee products that are specified in the current versions of:

Animal Products Act 1999

www.legislation.govt.nz/act/public/1999 /0093/latest/DLM33502.html



www.legislation.govt.nz/regulation/publ ic/2021/0400/latest/LMS520972.html





<u>Animal Products Notice:</u> www.mpi.govt.nz/dmsdocument/50182 <u>Production, Supply and</u> <u>Processing</u>

www.mpi.govt.nz/dmsdocument/11137

Food (Tutin in Honey)

Standard

Food Standards Code www.foodstandards.govt.nz/code/Pages /default.aspx

- (10) You may also need to comply with the <u>Animal Products Notice: General Export</u> <u>Requirements for Bee Products (www.mpi.govt.nz/dmsdocument/26500).</u>
- (11) A complete list of legal requirements, guidance documents and forms that are relevant to you are listed in the <u>Bee Products Roadmap</u> (www.mpi.govt.nz/dmsdocument/20468).
- (12) You can refer to the <u>Operational Code: Processing of Bee Products</u> (www.mpi.govt.nz/dmsdocument/26557) for additional useful information.
- (13) For honey that will be exported, a <u>Harvest Declaration for Bee Products intended for</u> <u>Export (mpi.govt.nz)</u> (www.mpi.govt.nz/dmsdocument/1021) must be provided for every consignment.
- (14) Where you need to develop additional procedures and forms, you can use and adapt the examples of forms and procedures from the <u>RMP Operator Resource Toolkit</u> (www.mpi.govt.nz/dmsdocument/26566).









Page vii





# Part 1. Required Information

### 1.1 Identifying Information

*RMP ID* – if you do not already have a RMP ID, you can nominate an identifier when you complete the <u>AP4 Application form (www.mpi.govt.nz/dmsdocument/71)</u>. Your identifier must be a number/letter combination of at least 3 and no more than 10 characters, with at least one character a number and no leading zeros.



If you have more than one RMP, assign a consecutive two digit number (01-99) to each new RMP you have. Enter 01 if this is your first RMP.

For example: 100% ABC NZ Ltd could nominate an identifier of 100ABC/01 for their first RMP.

If you don't nominate an identifier, MPI will assign one for you. If the identifier you nominate is not in the appropriate format, or is already in use, MPI will suggest an alternative.

#### 1.2 Day-to-day Manager

*Day-to-day manager of the RMP* – also referred to as the RMP Manager, you must nominate a day-to-day manager as the person responsible for the implementation of the RMP and for ensuring that it is kept up-to-date. They are the contact person for MPI and the verification agency when dealing with matters relating to the RMP.

It is recommended that the position or designation be given instead of the name of the dayto-day manager to avoid the need for amending the template and notifying MPI when this person is replaced. You may also wish to identify a deputy to the day-to-day manager.

*Email* – you must enter the email address that can be used to contact the Day-to-day manager of the RMP.

*Mobile phone number* – you must enter a mobile phone number that can be used to contact the day-to-day manager of the RMP. If there is no mobile number, a landline number may be entered.

#### 1.3 Operator Name, Business Address and Contact Details

*NZBN* – you must provide your NZBN here if you have one. If you want more information about NZBNs, see <u>www.nzbn.govt.nz</u>.

*Full Legal Name* - if the business is a registered company, then you must use the full legal name that matches the details given at the Companies Office exactly. If the business is a partnership or a sole trader operation then you must provide the name(s) of the business owner(s)/partners.



*Trading Name* – you must fill this in if the name the business trades under (i.e. the name used on a shop sign or letterhead) is different to the full legal name. If you don't have a trading name then you can leave this blank.

*Physical Address of Premises* – you must give the street address of the premises that the RMP applies to. If this RMP is for one business with multiple sites, include the addresses for the additional sites as a separate, clearly named, attachment.

*Postal Address* – if the postal address is different to the physical address, you must give the address any correspondence should be sent to, including the postcode. If this RMP is for one business with multiple sites, include the addresses for the additional sites as a separate, clearly named, attachment.

*Phone number* – you must enter a phone number that can be used to contact the RMP operator. Enter a phone number even if this is the same as the phone number under *1.2. Day-to-day Manager*.

*Mobile phone number* – you must enter a mobile phone number that can be used to contact the RMP operator. Enter a mobile phone number even if this is the same as the mobile phone number under *1.2. Day-to-day Manager*.

*Email* – you must enter the email address that can be used to contact the RMP operator. Enter an email address even if this is the same as the email address under *1.2. Day-to-day Manager*.

#### 1.4 Multi Business RMP

If any other businesses (additional to that business listed under *1.3 Operator Name, Business Address and Contact Details)* will be covered by this RMP, then you must complete this section. If there is more than one other business operating under this RMP, complete for each additional business, and attach as additional pages to the RMP.

### 1.5 Scope of the RMP

*Physical Boundaries* – you must include a site plan as part of the RMP. The site plan should be labelled to make it clear it is part of the RMP. If this RMP covers more than one site, you must attach a site plan for each site. Tick the box to indicate that you have a site plan, and be sure to attach it when submitting the RMP for registration.

Your site plan must show the buildings, facilities and external surroundings included under your RMP. The different rooms or areas within a building and the location of key pieces of processing and hygiene equipment should also be shown in the diagram(s). The physical boundary of the RMP will need to be clearly indicated on the site plan. Generally, the physical boundary of a fixed premises is the legal boundary or the fence line of the property. Areas and facilities within the boundary that are excluded in the RMP should also be clearly indicated on the site plan. See the <u>RMP Manual</u> (www.mpi.govt.nz/dmsdocument/183) for an example.



*Processing* – tick the box(es) to indicate what processing your RMP covers. At the time of registration, your operation must be capable of carrying out the processes that you indicate. For each process that your RMP will cover, you must complete the relevant module. (The modules are at the end of this template.)

You may choose to exclude some processes that are part of your operation, if the processing doesn't need to be done under an RMP (e.g. beeswax processing may be excluded if it doesn't require an official assurance).

#### 1.6 Other Activities, Risk-based Measures or Operators

You must fill out this table if there are any products or activities that occur on the same premises or within the physical boundaries of the RMP, but are not covered by this RMP template because:

- they are covered under a different risk-based measure (e.g. an RMP, a Regulated Control Scheme, a Food Control Plan, a National Programme or under the Wine Act 2003); or
- they are not covered under a different risk-based measure; or
- they are carried out by a different operator.

Examples of activities that you may wish to keep under the Food Act regime are: retail shop, packing of honey only for the domestic market.

Note: you must have procedures that make sure that these excluded activities are not a source of contamination to any animal products processed or stored within the physical boundaries of the RMP.

Fill out the table as appropriate, listing:

- each activity (including processing of other products) occurring within the RMP physical boundary that is not covered by this RMP; and
- if the activity is covered under a different RMP, Regulated Control Scheme or riskbased measure (if yes, say which one it is covered under and include the ID if there is one); and
- how the activity is controlled, so operations are not adversely affected; and
- who is responsible for ensuring that the control measures are implemented and effective; and
- who is responsible for resolving any issues that occur between this RMP, and the other activity (use name or job title, include name of different operator if applicable).

Activity	<b>Covered under a</b> <b>Risk-Based Measure</b> (if Yes, include which one and ID)	Control Measures	<b>Responsibility</b> (Name or job title, include name of different operator if applicable)
Packaging of eggs	RMP ID BUS111/01	Kept separate from other product and activities	Packhouse Manager
Processing animal feed for sale	No	Kept separate from other product and activities	Feed Mill Supervisor
Subcontract space to store packed paper boxes	No	Boxes are only allowed to be stored in an ambient storage facility that is not used by this RMP. Storage facility has a separate entrance.	Lead Supervisor of the Pretty Paper Company

If necessary, use extra pages and attach to the RMP.

#### 1.7 External Verification

For example:

This section states that you authorise the contracted verifier to have freedom and access to carry out verification activities. You must have a record of the name and contact details of the verification agency and ensure that a letter has been received from the verification agency confirming that they will verify your RMP. This letter must be provided to MPI when applying for registration of your RMP. An electronic letter or email is fine.

The verifier must have access to any and all places, things and information that may reasonably be needed to complete the verification (e.g. lab test results, non-conformances and the corrective actions taken, etc.). You must tick the box to indicate that you have contracted a verifier and have received and attached the letter from the verification agency confirming that they will verify the RMP.

#### **1.8 RMP Document List**

*Table 1: Documents from the RMP template.* This gives the list of all the documents from the RMP template that form part of your RMP. You must complete this table with the date authorised for each document. This will be the date that the RMP is authorised (section 1.9). For modules that will not be part of your RMP, fill the date space with 'n/a'.

Table 2: Procedures, programmes, water-use criteria and additional modules written by the operator. This table is for all the additional documents that make up the rest of the RMP – these documents have been written by you. You must fill in this section with the **name of the document** and include the name of the **person authorising the document and the date of authorisation** for each of the procedures and programmes you have written yourself or used from the <u>RMP Operator Resource Toolkit</u> (www.mpi.govt.nz/dmsdocument/26566). If you have written your own module(s), include them in this table.



Supporting systems of the RMP, and some modules, may require you to write procedures and programmes covering good operating practice (GOP) and process control that are specific to your operation and premises. Examples of the type of documents are: a cleaning programme, cleaning schedules, calibration programme, inventory control procedures, etc. The verifier will confirm the effectiveness of the RMP against these procedures and programmes. You must ensure that all the written procedures and programmes apply to your operation and that you comply with them.

These documents **must be authorised by the day-to-day manager or a nominated person** and may be authorised individually and separately to the documents from the RMP template (Table 1).

Each document must be re-authorised each time it is updated.

#### 1.9 Authorisation of the RMP

The RMP must be authorised by either the day-to-day manager or a nominated person. Tick the boxes to indicate which person is authorising. This person must sign, date and give their job title.

If the person signing is a nominated person, check their name is on the list of nominated persons referred to in the 'Show' section of supporting system <u>A. Document Control and</u> <u>Record Keeping</u>.

You must tick the boxes to confirm that you agree to the statements confirming that the RMP is valid and appropriate for the activities it is intended to cover.

Each time you make a minor or significant amendment to the RMP, the RMP needs to be reauthorised (signed and dated).

If you are electronically completing the RMP template and are unable to electronically sign, then print this page, physically sign, and include a scan of the signed page when sending to MPI.

# Part 2. Supporting Systems

The supporting systems in Part 2 describe the good operating practices and procedures that you will comply with. They are part of your RMP and you will need to include them when submitting your application.

You will need to:

- a) read each supporting system thoroughly; and
- b) ensure that everything in each supporting system applies to your operation and that you will be able to comply with them. Delete or cross out anything that does not apply to your operation; and
- c) provide information suggested in some supporting systems that's specific to your operation by:
  - i) entering information into the empty boxes or blank lines; or
  - ii) ticking the appropriate answer or information.
- d) ensure that you have written any procedures and programmes that might be required and that these additional documents are listed in the Document List (Section 1.8 in Part 1 of the template).

Your contracted verifier will verify the effectiveness of the RMP against the supporting systems and the additional procedures and programmes you have written. It is a good idea to store a copy of your procedures and programmes with your copy of the RMP.

Each supporting system is written in the Know/Do/Show format.



**Know** has general information about why this topic is important and gives ideas for how you can comply with food law.



Do outlines what you must do to comply with the food safety laws.



**Show** gives examples of records which your verifier might want to see as evidence that you've done something.



Th

The pencil icon indicates that you need to:

- enter further details or tick boxes as appropriate (e.g. monitoring frequency for compliance with procedures, etc.) directly in the supporting system; or
- write a procedure, programme or other document that covers the points listed in the supporting system.

You can find help on writing procedures, programmes or other documents in the Operational Code: Processing of Bee Products (www.mpi.govt.nz/dmsdocument/26557)



You can find example forms and procedures in the <u>RMP Operator Resource Toolkit</u> (www.mpi.govt.nz/dmsdocument/26566).



The document icon indicates that you need to keep a record of something.

#### Monitoring

#### What is this?

Many of the supporting systems have a section called 'Monitoring', where you write in a frequency for checking that you are meeting the procedures in the supporting system.

Making sure that procedures are being followed is part of the Operator Verification that you are required to do. We have added the 'Monitoring' sections to help you meet these requirements.

### What timeframes should I put?

Monitoring of procedures needs to be done at least once a year. For most supporting systems, reviewing every 1-3 months would be appropriate. However, for an activity that happens daily, a monthly review may be too infrequent. For an activity that happens every month (or less often), 3 monthly might be too frequent.

Choose timeframes that are both appropriate for what you are reviewing and are achievable.

### Additional guidance for the Water supporting system

If you are not using water on your site, then delete or cross out the water supporting system. If you don't have water piped to your site but carry water onto site when using for cleaning purposes, then you will need to fill out the water supporting system.

### Town supply water

If you are using town supply water without treating it yourself, whether you need to develop water-use criteria and perform initial water testing depends on if you have a reason to

believe the town supply water will not met the *E. coli* and turbidity requirements (the standard requirements for all water).

Generally, you can assume that town supply water will meet the standard requirements. In this situation, the completed Water supporting system is your water use plan. You do not need to create water-use criteria, do initial testing or routine monitoring.

If you have a reason to believe that the town supply water will NOT meet the standard requirements, then you need to document the reason you are unsure, and you will need to develop water-use criteria and do initial water testing. Depending on the results of the initial testing, you may need to do routine monitoring as well.

#### Own-source water

If you are using own-source water, you will need to develop water-use criteria and do initial water testing. Depending on the results of the initial testing, you may need to do routine monitoring as well.

You can complete the <u>Own-source water checklist and template water-use plan</u> (www.mpi.govt.nz/dmsdocument/56140). When this is completed, this, combined with the Water supporting system, will be your water use plan and will include the water-use criteria.

The Own-source water checklist and template water-use plan doesn't cover all possible sources of water. If your source is not covered (e.g. sourced from another RMP operator or water where additional treatment is applied by you), you will have to write your own water-use plan and water-use criteria. You could use the checklist and the Water supporting system to help you do this. You will need to meet the water requirements in Chapter C of the <u>Animal Products Notice: Production, Supply and Processing</u> (www.mpi.govt.nz/dmsdocument/50182).

### Additional guidance for the Calibration supporting system

If you are not using calibrated equipment on your site, then delete or cross out the calibration supporting system.

### Modules

The hazard identification and controls that are documented in each module describe the practices and procedures that you will comply with where appropriate. Each module that you select is part of your RMP and you will need to include them when submitting your application.

For each process that your RMP will cover, you must select the relevant module. To select a module, tick the box 'This module is included in the RMP'. Make sure that the modules selected are the same as the modules you ticked in the Section 1.5 Scope of the RMP. At least one module must be selected for the RMP to be registered.



Page xv

The modules are:

- Module 1: Bulk Honey Storage
- Module 2: Retail Honey Storage
- Module 3: Processing of Beeswax
- Module 4: Transport

Modules 3 and 4 cannot be selected alone. Modules 3 or 4 must be selected along with at least one of Modules 1 or 2.

Each module contains information on:

- intended consumer
- intended use of product that leaves the RMP
- relevant regulatory limits
- the processes and activities that are covered by the module
- risk factor identification and controls for hazards relating to human and animal health, wholesomeness, and false and misleading labelling, including hazard analysis and critical control point (CCP) determination

The risk factor identification and controls are designed to ensure the consistent manufacture of product that is safe and suitable for the intended purpose and that relevant regulatory requirements are met. The contracted verifier will verify the effectiveness of the RMP against these procedures and requirements.

You will need to:

- read each module you have selected thoroughly; and
- ensure that all written procedures apply to your operation and that you will comply with them.

Cross out anything that does not apply to your operation.

#### Additional guidance for the Transport Module

Having transport in your RMP allows for bee product to be transferred using your own listed vehicles. However, this module only covers transport:

- of packaged product that is owned by you; and
- that doesn't need temperature control; and
- that is transported using your own vehicle; and
- that moves from your RMP to another RMP, and from that RMP back to your RMP (not final product dispatch)

Examples:

• You can drop your supers at an RMP registered extractor for extracting into drums. This transport is considered incidental to the beekeeping operation, and is exempt from having to be done under a transport RMP.

- You can collect your drums of honey from the extraction RMP in your truck, and take them back to your own RMP registered storage facility if you have this module in your RMP.
- You can then take those drums of honey in your truck from your RMP registered storage facility to a RMP registered third party packer.
- You can then pick up the finished product in your truck from the packer, and take it back to your RMP registered storage facility.

However, you **cannot** collect your drums of honey from the RMP registered third party extractor and deliver them straight to the RMP registered third party packer. This would need to be transported under a transport RCS or a full transport RMP. Instead of using this transport module, you can register a transport regulated control scheme (RCS) or a separate transport RMP.

# How to Register the RMP

# **1.1 Complete the RMP template**

You must complete all parts of the RMP template and write any additional procedures or other documents that you need.

#### If changes have been made to the template

If your operations are not fully covered by this template, or you decide to deviate from the requirements and procedures given in this template, you will need to modify this template with additional information or write your own RMP. In most cases, these will need to be evaluated by an MPI recognised RMP evaluator. If your operations are not fully covered by this template, you may want to consider if the <u>Risk Management Programme Template for</u> <u>Bee Products</u> (www.mpi.govt.nz/dmsdocument/20528) is more suitable for your business.

If you decide to modify the template after you have registered it, talk to your verifier first.

## **1.2 Complete the Application forms**

Fill in both of these application forms:

• <u>Application Form AP4: Registration of Risk Management</u> <u>Programme</u> (www.mpi.govt.nz/dmsdocument/71)



• <u>Application Form AP49: Processing Categories Tables</u> (www.mpi.govt.nz/dmsdocument/4562)



# 1.3 Apply for Registration

To apply for registration of your RMP, send the following information to **MPI Approvals** (approvals@mpi.govt.nz):

- completed RMP template, which is **Part 1: Required Information, Part 2: Supporting Systems, and selected Modules** 
  - for multi business RMPs, include any additional copies of section 1.4. Multi Business RMP that were needed
  - check you have added the name and date of issue for each document you have created yourself to section 1.8. RMP Document List
- completed Application Form AP4: Registration of Risk Management Programme
  - check you have included all additional documents required by the AP4 form
- completed Application Form AP49: Processing Categories Tables

MPI may ask for clarification or further information on any part of the RMP. There may be an additional assessment fee charged for the time of the MPI assessor so it is advisable to complete the RMP template and application forms as best as you can. The RMP will be registered once MPI is satisfied with the RMP and all fees are paid.

# 1.4 Keeping the Registered RMP up-to-date

Updates to information held in the template can be made. Amendments to contact details such as emails, phone numbers or postal addresses can be made by emailing the information to be changed to <a href="mailto:approvals@mpi.govt.nz">approvals@mpi.govt.nz</a> or completing an <a href="mailto:AP50">AP50: Registration of a Minor</a> <a href="mailto:Amendment">Amendment</a> (www.mpi.govt.nz/document-vault/4567) form.

Amendments to other details such as the trading name and the name of the day to day manager will be a minor amendment and an <u>AP50: Registration of a Minor Amendment</u> (www.mpi.govt.nz/document-vault/4567) form must be completed and emailed to <u>approvals@mpi.govt.nz</u>.

When making any amendment to an RMP, you have to determine whether the amendment is considered significant or minor. Detailed guidance on RMP amendments is given in the <u>RMP Manual</u>. Appendix G of the manual provides examples of significant and minor amendments. You can also consult your RMP verifier when deciding whether an amendment is significant or minor.

Other minor amendments may require notification to MPI (you will need to submit an <u>AP50:</u> <u>Registration of a Minor Amendment (www.mpi.govt.nz/document-vault/4567) form).</u>

Significant amendments are to be submitted using the <u>AP6: Risk Management Programme</u> <u>Amendment Registration</u> (www.mpi.govt.nz/dmsdocument/4573). If the amendment relates to an activity outside the scope of the RMP template, the amended RMP will require evaluation.

All amendments made to the RMP should be recorded in an <u>Amendment Register</u> (www.mpi.govt.nz/dmsdocument/26566). A sample register is included in this link to the RMP Operator Resource Toolkit.

# Pages i to xix are not part of the RMP and DO NOT need to be submitted to MPI The RMP starts on the next page, page 1





# Risk Management Programme for Storage of Honey

# Part 1: Required Information

Please complete the tables as required.

### 1.1 Identifying Information

RMP ID
--------

### **1.2 Day-to-day Manager**

Name, position or designation of the Day-to-day Manager of the RMP	
Email	
In entering this email, I consent	to being sent information and notifications electronically.
Mobile phone number	

# **1.3 Operator Name, Business Address and Contact Details**

NZBN	
Full Legal Name	
<b>Trading Name</b> , if any (if different from legal name)	
Physical address of premises	
Postal address including postcode (if different from the physical address)	
Phone number	
Mobile phone number	
Email	

# 1.4 Multi Business RMP

Are other businesses covered by this RMP?		No	Do not complete this section. Go to section 1.5. Scope of the RMP
		Yes	Complete a copy of this section for each other business operating under this RMP. If needed, attach as additional pages to the RMP.
Business RMP or ID			
Full Legal Name			
<b>Trading Name</b> (if different from legal name)			
Physical address of premises			
<b>Postal address including</b> <b>postcode</b> (if different from the physical address)			
Phone number			
Mobile phone number			
Email			
Evidence of sufficient control of RMP operator over this business		acco	I have sufficient control, authority and untability for all matters required under this ramme.
		impli susp	I have made the business operator aware of the cations for their operations in the event of ension or deregistration of the programme, or RMP operator ceasing to operate for any other on.
		oper writt	I have obtained the consent of the business ator covered by this programme. Contract or en correspondence between the two parties is ched, or indicated in the table directly below.
Consent of the business operator to being part of			I consent to being part of this Multi Business
the Multi Business RMP	RMP		and understand my responsibilities
Business Operator Name			
Signature			
Date			

# 1.5 Scope of the RMP

### **Physical Boundaries**

#### Physical boundaries of the RMP:

The physical boundaries of the RMP are shown on the attached site plan(s)

#### Processing

The RMP covers the following: (tick all applicable)		
	Storage of Bulk Honey	Complete Module 1
	Storage of Retail Honey	Complete Module 2
	Processing of Beeswax	Complete Module 3
	Transport	Complete Module 4

Complete the appropriate module for each item you have selected. These modules will be part of your RMP.

### **1.6 Other Activities, Risk-based Measures or Operators**

These activities occur within the physical boundaries of the RMP, but are excluded from the RMP and:

- they are covered under a different risk-based measure (e.g. an RMP, a Regulated Control Scheme, a Food Control Plan, a National Programme or under the Wine Act 2003); or
- they are not covered under a different risk-based measure; or
- they are carried out by a different operator.

#### Procedures are in place for ensuring that these products are not a source of contamination to any products that are stored in the premises.

Activity	<b>Covered under a Risk-Based</b> <b>Measure</b> (if Yes, include which one and ID)	Control Measures	<b>Responsibility</b> (Name or job title, include name of different operator if applicable)

# **1.7 External Verification**

- I give my contracted risk management programme verifier access to any and all places, things and information that may reasonably be needed to complete the verification, including:
  - a) freedom to access premises, places, or facilities covered by a risk management programme; and
  - b) access to documents, records, and information that relate to a risk management programme; and
  - access to things (including containers and packages) that are used in connection with processing animal material, animal products, non-animal product foods and non-food animal products under a risk management programme; and
  - d) access to animal material, animal product, equipment, packages, containers, and other associated things used in processing animal material, animal product, non-animal product foods, and non-food animal products under a risk management programme (noting that the verifier may identify and mark any of those things); and
  - e) such freedom to examine and take samples (for the purpose of analysis or retention) of animal material, animal product, non-animal product foods, non-food animal products, or any other outputs, substance, or associated thing which has been, is, or may be used in contact with, or in the vicinity of animal material, animal product, non-animal product foods, or non-food animal products being produced or processed under a risk management programme.
- (2) I will provide my contracted risk management programme verifier with any reasonable assistance requested.
- (3) By way of explanation, in the case of a significant risk to the fitness for intended purpose of animal product or suitability of animal material for processing, a recognised risk management programme verifier may:
  - a) recommend to the operator that processing under the risk management programme be temporarily interrupted; and
  - b) recommend to the operator that any affected animal product that may not, or no longer, be fit for its intended purpose be detained; and
  - c) recommend to an Animal Product Officer that the officer exercises their powers of interruption of operations under section 89 of the APA which (in the case only of the powers under section 89(b) and (c)) may be exercised by the Animal Product Officer over the phone if he or she considers that appropriate.

A letter (e.g. hardcopy or electronic confirmation such as an email) has been received from the verification agency confirming they will verify the risk management programme at all sites covered by this risk management programme.

# **1.8 RMP Document List**

### Table 1: Documents from the RMP template

The date authorised will be the same as the date Section 1.9 is signed.

Title		<b>Date Authorised</b> (write n/a if module not used)
Part 1: Required Information		
Part 2: Supporting Systems		
Module 1	Storage of Bulk Honey	
Module 2	Storage of Retail Honey	
Module 3	Processing of Beeswax	
Module 4	Transport	

#### Table 2: Additional documents written by the operator

These additional documents include: procedures; programmes; site plan; list of nominated persons; water checklist; additional modules; amendment record etc.

These documents **must be authorised by the day-to-day manager or a nominated person** and may be authorised individually and separately to the documents from the RMP template (Table 1).

Each document must be re-authorised each time it is updated. Updating a document you have written yourself might be a minor or significant amendment.

Title	Authorisation
	Name:
	Date:

Title	Authorisation
	Name:
	Date:

# 1.9 Authorisation of the RMP

I confirm that:

	All of the documents listed in Section 1.8 are appropriate for my operation.
	All building, facilities and equipment necessary to implement the RMP are available and ready to operate.
	Where applicable, multi business or multi-site operations are ready to operate. Note: this must be ticked if 'Yes' was selected to <i>Are other businesses covered</i> <i>by this RMP</i> ? under <b>1.4 Multi Business RMP</b> .
	The RMP, including all relevant legislation incorporated into the RMP, will be implemented as written.
	The documents from the RMP template, including all Supporting Systems and the selected modules, have been authorised by: The Day-to-day manager of the programme
	or A nominated person
Signature	Title:
Date	nuc

The RMP must be re-authorised (signed and dated) each time a minor or significant amendment is made to the documents from the RMP template (i.e. section 1.8 Table 1).

# Part 2: Supporting Systems

# A. Document Control and Record Keeping

### Useful things to know

- To ensure all RMP documents are authorised, controlled, kept up-to-date, and stored properly.
- To ensure records are generated and stored properly.



Know

### Rules you must follow

### Document control

- Every document that forms part of this RMP is dated and authorised (see <u>RMP</u> <u>Document List</u> (Tables 1 & 2) by:
  - the Day-to-day manager; or
  - a nominated person.
- All current RMP documents and their date of authorisation are listed in the <u>RMP</u> <u>Document List</u> (Tables 1 & 2).
- All RMP documents are:
  - able to be clearly read; and
  - indicate their version or date of authorisation.
- Details of all amendments to the RMP, including minor and significant amendments, are recorded in an Amendment Register. (The <u>RMP Manual</u> (www.mpi.govt.nz/dmsdocument/183) has guidance on determining if an amendment is minor or significant.)
- The most recent amendments made in a document are identified by highlighting or marking the amended part(s).
- Current versions of RMP documents are readily available, in hard copy or electronic form, to persons with key responsibilities in implementing the RMP.

#### **Record keeping**

- A list of the nominated people (who can authorise documents, as per above section) is kept.
- All records identified in the RMP are clear and readable.
- All paper and electronic RMP records (e.g. monitoring, corrective action, verification and validation records) include:
  - the date and, where appropriate, the time of the activity or observation;
  - an accurate description of the results of the activity or observation; and
  - the identity of the person(s) who performed the activity (i.e. initials or signature of the person completing the record).
- Any alteration made to a record is made in a way that allows the original entry to remain readable (i.e. erasures or the use of Twink<sup>™</sup> or other material to cover the original entry is not allowed) and is initialled by the person making the alteration.



Accessibility and retention of all RMP documents and records, including archived documents

- One copy of all RMP documents and all records, including those that are obsolete/out-dated/previous versions, are:
  - retained for 4 years, or for the duration of the shelf-life of the product (whichever is longest); and
  - stored in a location where they are protected from damage, deterioration or loss.
- All electronic RMP documents and records are backed up regularly.
- All RMP documents and records, including archived documents, are able to be made available to the RMP verifier or any person authorised by MPI, within 2 working days of a request being made.

#### Amendments

- All amended parts of the RMP are replaced with the current versions without unnecessary delay after authorisation.
- An amendment register, which includes the following information, is maintained by the RMP operator:
  - document and specific part being amended;
  - details of amendment;
  - reason for amendment;
  - date of change; and
  - person approving the amendment.
- Any alterations on records are made alongside the original entry and initialled by the person altering the record.

#### Monitoring

• Compliance with these procedures is checked at least \_\_\_\_\_ by the responsible person.



Show

### Things to show your verifier

- Document list.
- List of nominated persons (if any)
  - Obsolete documents and documents are filed.
  - Records are complete and available upon request (e.g. In the RMP Operator Resource Toolkit <u>Amendment Register</u>).
  - Supporting System and process control records (including monitoring, corrective action and verification records).
  - Record forms.
  - All records generated while implementing the RMP.

Examples of these forms can be found in the RMP Operator Resource Toolkit



## B. Personnel Health and Hygiene



Know

### Useful things to know

- To ensure that all personnel are medically fit to perform their duties, and that they comply with good hygienic practices so as to prevent or minimise the contamination of product, packaging, equipment and the processing environment.
  - Personnel include all workers, staff, contractors providing services and visitors.



Do

### Rules you must follow

#### Induction and ongoing supervision of personnel

• New personnel are informed of their job description, health requirements, and hygienic practices and procedures before starting work.



#### Health and sickness policy

- The Day-to-day Manager ensures that all personnel understand and comply with the health and sickness requirements discussed in this section.
- All personnel (including visitors and contractors) are required to inform the Dayto-day Manager or another responsible person if they are suffering from any of the health conditions listed in Table B.1 below.
- Personnel suffering from a health condition or illness listed in Table B.1 should not carry out tasks where animal products may be affected.

#### Table B.1. Health conditions

#### **Condition or illness**

Diarrhoea or vomiting due to gastroenteritis or other infectious diseases including norovirus and rotovirus.

(May also include illnesses involving *E. coli, Salmonella* spp., *Shigella* spp., *Campylobacter, Yersinia, Cryptosporidium, Giardia*, and *Vibrio cholerae*)

Acute respiratory infection

Hepatitis A

Skin infection (e.g. boils, sores, infected wounds, etc.)

- Personnel must not handle products if wounds, particularly on the face, hands or other exposed areas of the body are infected. Clean wounds that are totally covered may be acceptable. Wounds on unexposed parts of the body are generally acceptable.
- Personnel with a superficial wound or cut may work as a product handler provided the wound or cut has been treated and dressed with a secure waterproof dressing. Wound dressings should be protected from becoming wet (e.g. use of impervious gloves for wounds on the hands, and protective sleeves or clothing over wounds on other areas of the body).



 There are procedures to deal with any event where animal products are contaminated (e.g. blood or vomit on packaging). Refer to <u>O. Non-conforming</u> <u>Product and Recall</u> and <u>E. Corrective Action</u>.

#### Non-compliance with health and sickness requirements

- If these requirements are not complied with, the following actions are taken:
  - affected equipment and product contact surfaces are cleaned and sanitised prior to reuse; and
  - affected product is managed as non-conforming product, refer to <u>O. Non-conforming Product and Recall</u>; and
  - affected packaging materials are either washed and sanitised (where practicable) prior to use or are not used for packing any product for human or animal consumption.

#### **Protective clothing**

- All personnel whose presence or action within processing areas may result in contamination of honey wear suitable, clean protective clothing and footwear.
- Ensure that protective clothing is visibly clean at the start of each day's operation.
- Ensure footwear is suitably clean so it does not cause soil, mud, grass and other dirty material to be brought into processing and packing areas.
- Ensure protective clothing and footwear is:
  - maintained in a hygienic condition;
  - made of readily cleanable materials;
  - cleaned or changed whenever it becomes a source of contamination during processing; and
  - stored in a manner that protects it from contamination.
- Ensure disposable or damaged protective clothing and footwear is:
  - discarded after use, when damaged (e.g. torn), or if it cannot be effectively cleaned when required during use; or
  - repaired.
- Everyday clothes are not worn over protective clothing.

#### Washing of hands and arms

- All personnel thoroughly wash hands and exposed portions of the arms with approved liquid soap and water, and then dry them using disposable paper towels:
  - after using the toilet;
  - after handling or coming into contact with waste and contaminated surfaces or material; and
  - after contaminating the hand from coughing, sneezing or blowing the nose.

**Note:** When a water source is impractical to have within a certain area, alternative options for sanitising personnel hands may be considered.

#### Visitors and contractors

• All visitors and contractors are required to report to the responsible person on arrival and sign the Visitor's Logbook.



- Visitors and contractors who enter processing or storage areas are required to confirm, by signing a statement in the Visitor's Logbook, that to the best of their knowledge they have no medical condition that may pose a risk to food safety.
- If a visitor or contractor is visibly ill, the responsible person can deny them access to processing or storage areas.
- Prior to entering the processing or storage areas visitors and contractors should wear clean protective clothing and footwear that are provided or approved by the Day-to-day Manager.
- Visitors and contractors are supervised by assigned staff while within the premises. The assigned staff are responsible for ensuring that visitors and contractors follow hygienic practices and procedures.

#### Health of personnel

• Personnel are excluded from handling or processing product with illness or symptoms as per Table B.1 Health conditions and exclusion requirements to resume processing work.

#### **Hygienic practices**

- Personnel behave in a manner that prevents the contamination and deterioration of product and the environment.
- Eating, drinking, smoking, vaping or spitting are not allowed inside the processing areas.

#### Monitoring

• Compliance with these procedures is checked at least \_\_\_\_\_\_ by the responsible person.



#### Things to show your verifier

- A record of all employee illnesses and any medical certificates e.g. <u>Staff Sickness</u> form.
- Completed e.g. Register for injuries.
- Completed e.g. Visitors logbook.
- Completed e.g. <u>Personnel Training Form</u>.
- Any problems detected and any <u>corrective actions</u> taken. Refer to <u>E. Corrective</u> <u>Action</u>.

Examples of these forms can be found in the RMP Operator Resource Toolkit



## C. Personnel Competencies and Training



Know

Do

### Useful things to know

- To ensure that all personnel have the necessary knowledge, skills, and training to perform their assigned tasks in a competent and hygienic manner.
- For additional useful information, refer to <u>Operator Verification Guidance</u> (www.mpi.govt.nz/dmsdocument/40898)

### Rules you must follow

#### Competencies of key RMP personnel

- All personnel (other than the Day-to-day Manager) who have been nominated to authorise the documents that form this RMP are identified (either by position, or by name and position).
- Personnel responsible for key tasks (such as process control, operator verification, corrective action, recalls, and monitoring) are identified (either by position, or by name and position).
- Personnel performing key tasks have the following competencies:
  - knowledge and skills in executing the particular task; and
  - an overall understanding of the area they are working in.
- The skills or competencies are documented on the Personnel Training Form.

#### Day-to day Manager

- The Day-to-day Manager is responsible for:
  - ensuring proper implementation of documented RMP programmes and procedures, including monitoring of processes and taking corrective actions for any non-compliances;
  - maintaining the RMP documents up-to-date;
  - verifying the effectiveness of the RMP;
  - communicating with the RMP verifier, as needed; and
  - ensuring all personnel are adequately trained.
- The Day-to-day Manager has a good understanding of the documented RMP, including legal requirements and supporting systems.
- The Day-to-day Manager is identified (either by position, or by name and position) in the RMP.
- The RMP is amended if the Day-to-day Manager changes. Refer to <u>D. Operator</u> <u>Verification</u>.

#### Induction and supervision

- New personnel are informed of the following before they start working:
  - the company's health and sickness requirements;
  - hygienic practices;
  - movement of personnel and materials;
  - cleaning and sanitation;
  - handling of chemicals;

- hygienic handling of materials and products; and
- operational procedures for their assigned tasks.
- Ongoing supervision and/or skills maintenance is provided to ensure that personnel are adequately trained in their specific tasks, and in hygienic practices and procedures.
- The training programme includes:
  - identification of skills and competencies required for key roles;
  - training schedules (including refresher training); and
  - training records of personnel.

#### Visitors and contractors

- Visitors and contractors report to a responsible person on arrival at the premises. Where appropriate, visitors and contractors are supervised by assigned staff while within the premises.
- It is the responsibility of the assigned staff to ensure that hygienic practices and procedures are followed by the visitor or contractor.
- Visitors and contractors are not allowed to handle materials or product in processing and packing areas unless they have complied with all hygiene requirements for food handlers.

#### Monitoring

• Compliance with these procedures is checked at least \_\_\_\_\_ by the responsible person.



Show

### Things to show your verifier

- Competencies identified for key tasks e.g. job descriptions, training matrix
- Training and qualification certificates.
- Completed e.g. Training Programme
- Completed e.g. Personnel Training Form.

Examples of these forms can be found in the RMP Operator Resource Toolkit.



### D. Operator Verification



Know

Do

### Useful things to know

- Operator verification is a system of internal checks that confirms the effectiveness of the RMP by:
  - checking procedures are being followed (as noted at the end of most supporting systems)
  - corrective actions and preventative actions are taken
  - reporting requirements are met
  - other operational requirements (i.e. notification, amendments) are met
  - establishing frequencies for checks
  - ensuring checks (including periodic monitoring and internal audits) are done at the required frequencies.
- For additional useful information, refer to <u>Operator Verification Guidance</u> (www.mpi.govt.nz/dmsdocument/40898)

### Rules you must follow

#### **Operator verification**

- The Day-to-day Manager ensures that the RMP is effective by making sure that the following checks are done:
  - all operator verification activities are transparent and traceable, and undertaken by suitably skilled persons nominated by the Day-to-day Manager.
  - persons carrying out operator verification activities are (if possible) independent of the process or operation monitoring and corrective action activities being verified. They are familiar with the contents of the RMP, including its expected outcomes.

#### Table D.1: Operator verification activities and frequencies

Activity	Details	Frequency
Record checks	<ul> <li>Collect all records and check they are complete, correctly filled out, and that all results are acceptable or the appropriate corrective action has been taken and documented.</li> <li>Review to identify any trends, new hazards or recurring problems.</li> </ul>	<ul><li>When completed.</li><li>At least annually</li></ul>
Personnel supervision	<ul> <li>Ensure that all personnel are following correct practices and procedures.</li> </ul>	• As required.

Review of RMP	<ul> <li>Read through the RMP and amend procedures where necessary.</li> <li>Deform a reality sheek to opsure</li> </ul>	<ul> <li>At least annually.</li> <li>When procedures</li> </ul>
	<ul> <li>Perform a reality check to ensure documented procedures are followed.</li> </ul>	or premises change. • When RMP is not
	<ul> <li>Test your recall plan by conducting mock recalls.</li> <li>Significant amendments will be</li> </ul>	working effectively.
	• Significant amendments will be evaluated and registered.	

#### Internal audits

- Internal audits are an example of operator verification.
- The internal audit involves checking and confirming that:
  - RMP documentation is up-to-date with current legislation;
  - findings or non-compliances identified by the operator, verifier or MPI are being addressed in a timely manner;
  - written procedures reflect actual operations and practices, and are being followed; and
  - regulatory requirements are consistently being met.
- Internal audits are carried out by a suitably skilled person at least annually, and:
  - ensure ongoing compliance with the documented RMP, including good operating practices and procedures; and
  - identify non-compliances and ensure corrective actions are taken to stop them happening again.
- Internal audits can be more frequent as required (on specific or all areas of the RMP).
- The person responsible for undertaking internal audits has:
  - a good understanding of the operations, processes and good operating procedures covered by the RMP;
  - is independent from the procedures being audited as much as possible;
  - a good understanding of relevant regulatory requirements; and
  - makes a record of what was checked as part of the internal audits, including any actions taken.
- All records under this RMP are reviewed for:
  - completeness and accuracy of required information;
  - documentation of corrective actions; and
  - compliance with documented control procedures.
- The person performing the internal audit does a reality check, which includes observing staff, equipment and premises to make sure that:
  - staff are following hygienic procedures and operating procedures;
  - staff are following operating parameters (e.g. temperatures); and
  - hygienic status of the premises, internal and external environment and equipment is maintained.
- All findings from previous internal audits and external verification visits are followed up.

- When ongoing or recurring non-compliances occur, the following actions are taken:
  - investigate to determine possible causes of non-compliance;
  - take appropriate corrective actions to regain control and prevent recurrence of the problem;
  - increase surveillance of the system; and
  - review the RMP or the relevant Supporting Systems and make necessary changes.
- Indications that the RMP or parts of it are not working effectively include:
  - repeated non-compliance or out of specification product test results;
  - customer complaints;
  - multiple or repeated issues raised by the RMP verifier; or
  - unacceptable outcomes from external verification visits.

#### **RMP** review

• The RMP is reviewed annually to check that any changes (e.g. equipment, facilities, personnel positions, RMP verifier, etc.) have been included.

#### **Significant Amendments**

• After any significant amendment to the RMP has come into effect, all parts of the RMP that may be affected by the amendment are checked to ensure they are still effective and properly implemented.

#### **HACCP** plan review

• The HACCP plan is reviewed annually to check for any changes (e.g. to process flow, inputs or outputs, new hazards, etc.).

#### **Recording issues and findings**

- The completed audits are recorded e.g. in the <u>Annual Internal Audit Check</u> <u>Sheets</u>.
- Issues or findings requiring action and corrective action taken, are recorded e.g. in the <u>Corrective Action Register</u>.

#### Notification

- The Day-to-day Manager will send an email to <a href="mailto:Food.Compliance@mpi.govt.nz">Food.Compliance@mpi.govt.nz</a> and their RMP verifier notifying of any product that is recalled because it is not or may not be fit for its intended purpose.
- The Day-to-day Manager will send an email to <u>MPI.Approvals@mpi.govt.nz</u> or a letter to the Manager, Approvals Operations, MPI, PO Box 2526, Wellington 6140 notifying of any (it is recommended to inform your RMP verifier):
  - change to the name, position or designation of the Day-to-day Manager of the RMP; and
  - change in RMP verifier.

- The Day-to-day Manager will send an email to <u>info@mpi.govt.nz</u> or call 0800 80 99 66 (for biological hazards only) notifying of any emerging, new or exotic biological hazards or new chemical hazards that have been discovered.
- The Day-to-day Manager will send an email or letter to the recognised RMP verification agency without unnecessary delay on discovering:
  - significant concerns about the fitness for intended purpose of any product;
  - that the cumulative effect of minor amendments necessitates the registration of a significant amendment to the RMP;
  - that the RMP is no longer effective;
  - that the premises are no longer suitable for their use;
  - that anything within the physical boundaries of the RMP is used for additional purposes or by other operators, and the RMP has not adequately considered relevant hazards or other risk factors;
  - merging two or more registered RMPs; or
  - splitting a registered RMP into two or more RMPs.

#### Who's responsible?

Record the name or position of the person(s) responsible for undertaking/organising Operator Verifications \_\_\_\_\_\_



# Things to show your verifier

- Any information or evidence relating to operator verification activities (e.g. temperature readings).
- Internal audit documentation.
- RMP verifier audit reports.
- Completed e.g. <u>Annual Internal Audit Check Sheets</u>.
- Any problems detected and any <u>corrective action</u> taken. Refer to <u>E. Corrective</u> <u>Action</u>.
- Copies of any emails or letters sent to MPI or the RMP verifying agency.



## E. Corrective Action



Know

#### Useful things to know

- To ensure that if problems occur, they are managed appropriately (e.g. restoration of control, product disposition and prevention of recurrence).
- Problems are normally identified by persons as they carry out, monitor or verify the effectiveness of the tasks documented in the RMP. They may also be detected through customer complaints.



Do

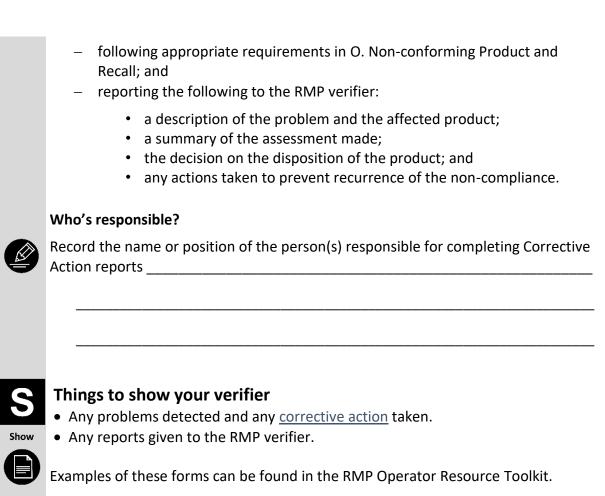
#### Rules you must follow

#### Corrective action

- When problems occur, corrective actions are carried out in an effective and timely manner.
- Details of corrective actions are recorded (e.g. in a register). This includes any follow-up checks used to make sure the corrective actions are working (e.g. internal audits, external audits).
- Problems detected through the normal day-to-day operation of the RMP are addressed by a suitably skilled person who will:
  - assess the problem;
  - restore control;
  - identify and retain any suspect product, and determine the product disposition appropriate to the nature of the problem and the intended use of the product (e.g. reject, or release as is) Refer to O. Non-conforming Product and Recall;
  - take action to stop the problem from recurring (e.g. increase surveillance of the system, make changes to the system, etc.); and
  - record details of the corrective actions (including restoration of control, product disposition, prevention of recurrence and any follow-up checks) in the e.g. Corrective Action Register. Refer to <u>O. Non-conforming Product and Recall</u>.

#### Corrective action for unforeseen circumstances

- The RMP is not written to cover unusual events such as floods, fires or earthquakes. If such an event happens, appropriate corrective actions are determined on a case-by-case basis and taken.
- When problems occur due to unforeseen circumstances, the Day-to-day Manager nominates a suitably skilled person to carry out the "normal" corrective actions (see above) and to be responsible for:
  - completing an in-depth assessment of the suspect product by reviewing relevant processing records, analyses undertaken, inspecting the product, advice from experts, literature review etc.;
  - ensuring product disposition appropriate to the nature of the problem and the intended use of the product (e.g. rework, reject, release under restricted conditions, regrade for alternative use where permitted under the RMP, etc.);





# F. Design, Construction and Maintenance of Buildings, Facilities and Equipment



## Useful things to know

- To ensure that all buildings, facilities and equipment are designed, constructed, installed and operated in a manner that prevents or minimises contamination of product, packaging, other inputs, equipment and the processing environment.
  - For additional useful information, refer to <u>Operational Code: Processing of Bee</u> <u>Products</u> (www.mpi.govt.nz/dmsdocument/26557)



Do

#### Rules you must follow

#### **Buildings and facilities**

- The load-in and load-out areas are designed to:
  - facilitate easy drainage;
  - allow easy cleaning; and
  - minimise the risk of contamination of product, packaging, other inputs.
  - Internal structures of buildings, including floors, ceilings and walls, are designed and constructed to:
    - minimise contamination and cross-contamination of products;
    - be durable and capable of withstanding repeated exposure to normal cleaning and sanitising;
    - resist corrosion;
    - minimise the entrance and harbourage of pests;
    - minimise the accumulation of condensation;
    - minimise the entry of environmental contaminants; and
    - be free from cracks and crevices that may harbour contaminants.
  - Facilities are available and kept in a satisfactory condition for:
    - hygienic processing, packing and storage of products;
    - storage of chemicals, cleaning compounds and other materials, refer to M.
       Maintenance Compounds and Other Chemicals;
    - storage and reticulation of water;
    - cleaning and sanitation of facilities and equipment;
    - personnel hygiene (e.g. toilets, hand washing units, showering facilities, storage lockers); and
    - drainage and disposal of wastes.
  - Facility and equipment layout (e.g. working space) allows for good hygienic practices, access by personnel and effective cleaning.
  - Essential services (e.g. lighting, ventilation, process gases) are sourced, used and maintained in a way that enables effective operation.
    - lighting is sufficient to enable effective operations.
  - All site and building entrances are clearly marked to deter unauthorised entry.
  - Buildings and facilities are managed in a way that protects product, packaging and other inputs from adulteration.

- Vehicle access and parking areas are designed and constructed to prevent contamination of processing areas.
- Any glass, including light fixtures, is safety glass, or otherwise protected to prevent contamination of the products, materials or packaging.
- Windows are sealed.

#### Equipment

- Equipment that comes into contact with products is designed, constructed, installed and operated in a manner that:
  - ensures the effective performance of the intended task;
  - facilitates cleaning and sanitising; and
  - minimises the contamination of the product.
- Suitable cleaning equipment (maintained in a hygienic condition) is available for cleaning and sanitising of equipment and facilities. Refer to <u>H. Cleaning and</u> <u>Sanitation</u>.



 If used, measuring equipment (whether stand alone or forming part of a piece of equipment), has the accuracy, precision, and conditions of use appropriate to the task performed. Refer to <u>L. Calibration</u>.

#### **Repairs and maintenance**

- Alterations, repairs and maintenance are done when necessary to ensure that facilities and equipment are in a suitable condition.
- Processing and/or storage stops if the facilities and equipment are in a condition that will affect the product and make it not suitable for its intended use.
- Procedures set out:
  - which areas and equipment are regularly checked for any issues that could lead to damage or deterioration of product or packaging, and when or how often checking is done;
  - any other checking or inspection for maintenance that must be done;
  - how assessment of the impact that maintenance work will have on processing is done; and
  - what corrective actions must be taken if product or packaging is affected by maintenance.
- All alterations, repairs and maintenance work on facilities and equipment are done in a manner that minimises the exposure of product or packaging to hazards introduced by this work. Corrective actions are taken if needed. Refer to <u>E. Corrective Action</u>.
- If any maintenance activity affects the suitability for intended use of the product, then action is taken to stop more product being affected, including (if required) stopping processing or moving stored product.
- Before use of facilities or equipment, a suitably skilled person checks that:
  - maintenance is sufficiently complete so that when processing or storage restarts, product will not be adversely affected; and
  - areas and surfaces have been appropriately cleaned and, where appropriate, sanitised; and

 if processing or storage had stopped during the work, the area has been returned to a suitable state for processing or storage to re-start.

#### Changes

• MPI will be notified if there are plans to make major alterations to facilities or equipment which may impact on the product(s) (this can be a significant amendment to the RMP).

#### Refrigerated and frozen facilities and equipment

- Refrigerated and frozen facilities are designed, constructed and equipped to ensure that the specified preservation temperatures are maintained throughout storage.
- Equipment for the control and accurate monitoring of temperatures and any other required refrigeration or frozen parameters (e.g. humidity, air-flow, etc.) are provided and operated at all times while refrigeration and frozen facilities are in use.
- Temperature measuring devices are located to measure the internal temperature of the storage facility at the warmest point and are calibrated. Refer to K. Calibration.

**Note:** Temperature measuring devices should be calibrated at a frequency necessary for maintaining its required accuracy. Operators should refer to the equipment supplier's recommendation for guidance.

#### **Recording issues and findings**

• Issues or findings requiring action and the corrective actions that are taken are recorded e.g. in the <u>Repairs and Maintenance Register</u>.

#### Monitoring

• Compliance with these procedures is checked at least \_\_\_\_\_ by the responsible person.



Show

#### Things to show your verifier

- Completed e.g. <u>Repairs and Maintenance Register</u>, <u>Maintenance Schedule</u>, <u>Maintenance Form</u>.
- Any equipment specifications, manufacturers' or suppliers' instructions (e.g. any specifications or manuals related to refrigeration units).
- Any building reports.
- Any problems detected and any <u>corrective action</u> taken. Refer to <u>E. Corrective</u> <u>Action</u>.
- Calibration records.



## G. Water



Know

#### Useful things to know

• Providing that the points in the 'Do' section are met (to ensure water used can't affect animal products), there are no additional requirements for water monitoring or testing for Chilled and Dry Stores/Transport Operators handling animal products.



Do

#### Rules you must follow

- Remove product from area prior to using water (e.g. when cleaning).
- Make sure storage areas or transport are dry before introducing product (refer to <u>H. Cleaning and Sanitation</u>).



#### Things to show your verifier

- Cleaning schedules and procedures.
- Cleaning and pre-operational records, forms or check sheets.



# H. Cleaning and Sanitation



Know

#### Useful things to know

- To ensure the effective cleaning and sanitation of premises, facilities and equipment to prevent or minimise the contamination of products.
- For additional useful information, refer to <u>Operational Code: Processing of Bee</u> <u>Products</u> (www.mpi.govt.nz/dmsdocument/26557).



#### Rules you must follow

#### Cleaning

- There is a cleaning programme or schedule that covers all the different areas of the premises and contains the following information:
  - area, facility and/or equipment to be cleaned;
  - procedures for cleaning the area, facility and/or equipment;
  - type or method of cleaning;
  - chemicals that are used;
  - frequency of cleaning;
  - frequency of cleaning checks or inspections;
  - person/position responsible for cleaning;
  - what corrective actions to take; and
  - records to be kept.
- Cleaning activities are carried out in a way that minimises contamination of products, previously cleaned areas, etc.
- Dry areas are cleaned by appropriate dry cleaning methods (e.g. brushing, sweeping, vacuuming, etc.).

#### **Equipment for cleaning**

- Cleaning equipment does not contaminate products or packaging.
- Cleaning equipment is:
  - used for cleaning purposes only;
  - stored in a hygienic manner when not in use; and
  - maintained in a good state of repair.

#### Wet cleaning

- Remove product from area prior to using water (e.g. when cleaning).
- Make sure storage areas or transport units are dry before introducing product.

#### Chemicals

- Cleaning compounds are used in accordance with the procedures given in <u>M.</u> <u>Chemical Control</u>.
- Chemicals used for cleaning and maintenance are handled and used:
  - according to the directions of the manufacturer; and
  - in a manner that minimises contamination of product.

#### Management of cleaning chemical contamination

- If equipment or product contact surfaces are (or are suspected to be) contaminated with residues, the affected equipment and product contact surfaces are cleaned and sanitised prior to reuse.
- If product or packaging is (or is suspected to be) contaminated with residues:
  - affected products are managed as non-conforming product, refer to <u>O. Non-</u> conforming Product and Recall;
  - affected packaging materials are either washed and sanitised (where practicable) prior to use or are not used for packing any product for human or animal consumption.

#### Collection and removal of waste

- Waste (including waste water) is not allowed to accumulate in or around processing and storage areas.
- Solid wastes are:
  - collected in clearly identified waste containers;
  - collected using clearly identified equipment that is stored in an identified area when not in use;
  - kept under controlled conditions to ensure that they are not mistakenly or fraudulently released as suitable for processing for human consumption; and
  - regularly disposed of in a way that ensures that they do not become a source of contamination to products, the work area and the processing or storage environment.
- Outside waste bins (where used) are covered, maintained in a tidy condition, and collected regularly so that they do not attract pests and create objectionable odours.

#### **Cleaning inspection**

- Cleaning checks or inspections are undertaken on a regular basis to:
  - ensure compliance with the cleaning and sanitation programme; and
     check the effectiveness of cleaning.
- Checks of facilities and equipment are done prior to use (including after maintenance) to ensure that operations begin only after sanitation requirements have been met. If a problem is found, then:
  - the source of the contamination is fixed (immediately if there is a food safety risk); and
  - the frequency of cleaning is reviewed (for poor results, increase the frequency of checks; once good results are achieved, can decrease frequency of checks back to standard).

#### Monitoring



• Compliance with these procedures and the effectiveness of cleaning is checked at least \_\_\_\_\_\_ by the responsible person.



#### Things to show your verifier

- Cleaning schedules and procedures.
- Cleaning and pre-operational records, forms or check sheets.
- Completed e.g. <u>Chemical Register</u>.
  - Any problems detected and any <u>corrective action</u> taken. Refer to <u>E. Corrective</u> <u>Action</u>.



# I. Receipt of Incoming Materials



Know

#### Useful things to know

- To ensure that all incoming materials (including product for storage and packaging) are fit for purpose, and sourced, handled and stored according to requirements.
- For bulk honey, information about tutin requirements and how to meet them can be found in:
  - Food Standard: Tutin in Honey (www.mpi.govt.nz/dmsdocument/11137)
  - <u>Compliance Guide to the Food Standard: Tutin in Honey</u> (www.mpi.govt.nz/dmsdocument/20489)



## Rules you must follow

#### Receipt of incoming materials

- A
- Suppliers are asked to provide evidence that their materials meet the regulatory requirements.
- The Day-to-day Manager will contact the verifier if they believe that a supplier has supplied materially false information about an animal material.
- Materials are checked (on arrival or prior to use) to ensure they are clearly labelled and are fit for purpose.
- All consignments are entered in the inventory control system for traceability (including their unique identification and/or label information).

#### Tutin requirements for bulk honey

- Information is held about the tutin status of each batch of bulk honey (for example: a harvest declaration or tutin statement).
- Information on the tutin status is passed on to the operator that will further process the product.
- Record the name or position of the person(s) responsible for checking that information about tutin status is held:

#### Handling and storage

- All materials are handled and stored in a manner that minimises any potential contamination, damage or deterioration.
- Materials with damaged packaging are handled in a manner that minimises:
   contamination or deterioration of the material; and
  - contamination of other materials or the processing or storage environment.

#### Monitoring

• Compliance with these procedures is checked at least \_\_\_\_\_ by the responsible person.



Show

#### Things to show your verifier

- Records of products under the RMP (e.g. consignment notes, harvest declarations, tutin statements etc.).
- Any problems detected and corrective action taken. Refer to E. Corrective Action.



# J. Traceability, Inventory and Labelling



Know

#### Useful things to know

• To ensure that products are correctly identified sufficiently at receipt, processing, storage and sale for inventory control purposes and to allow for traceability in the event of a recall.



## **Rules you must follow**

#### Inventory control

- Inventories are maintained for all products.
- Non-conforming materials and products are clearly identified and the reasons for non-conformance are in the inventory.
- All outgoing products are clearly labelled and accompanied by appropriate documentation to ensure their traceability. Refer to Labelling of Transportation Outers below.

#### **Receipt of product**

- Check the accuracy of products received against delivery dockets, invoices, labels (or similar), and official assurances (if applicable) to ensure correct product and quantity received.
- Ð
- Check that export-eligible product arrives in transport that is fit for purpose and registered under an RMP or RCS (where applicable)

#### Traceability

- A tracking system is maintained that:
  - allows for the identification of all product from receipt to despatch of product; and
  - can trace product from the supplier to the operator; and from the operator to the next recipient in the supply chain (other than the final consumer).
- Upon request by MPI, traceability information can be provided within 24 hours.
- Rework can be identified and tracked to finished product.
- All outgoing products are clearly labelled and accompanied by appropriate documentation to ensure traceability of the batch.
- There are procedures to track inputs through processing so that products can be quickly and effectively identified and isolated if a problem occurs.

# Records

- Records include, as appropriate:
  - name and address of suppliers of products received;
  - details about the supplied item, including the batch number, quantity and delivery date;
  - supplier status of any approved suppliers;
  - production records indicating the type, formulation and quantity of the finished products manufactured, the production or manufacturing dates and



batch numbers, the use of any reworked products, starter honey and any repacking done;

- an inventory system (either electronic or hard copy) that allows finished products to be traced;
- load in and load out checks; and
- the name and address of the person or company to which the batch of products are delivered to.

#### Labelling of product

- There are procedures to ensure that (where required):
  - labels are designed to meet regulatory requirements;
  - all information printed on labels or packaging are correct and accurate;
  - the correct label is applied to each product unit (including when re-labelling and re-packing);
  - labels are stored in a manner that maintains them in good condition; and
  - damaged or obsolete labels are disposed of appropriately.

#### Labelling of transportation outers

- There are procedures to ensure that labelling of transportation outers (where required):
  - meets the regulatory requirements; and
  - is correct and accurate.
- Any false or misleading labelling on reused or recycled packaging resulting from previous uses will be removed or defaced.

#### Monitoring

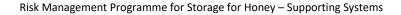
• Compliance with these procedures is checked at least \_\_\_\_\_ by the responsible person.



#### Things to show your verifier

- Records showing products received (e.g. consignment notes, harvest declarations etc.).
- Any re-labelling or re-packing done.
- An inventory system (electronic or hard copy) that allows finished products to be traced.
- Copies of labels.
- Any problems detected and <u>corrective action</u> taken. Refer to <u>E. Corrective</u> <u>Action</u>.





# K. Packaging and Re-packing



Know

#### Useful things to know

• To ensure that packaging materials are fit for intended purpose, and that bee products remain fit for intended purpose during re-packing.



Do

#### **Rules you must follow**

#### **Packaging materials**

- All packaging and product contact materials are suitable for food contact use.
- Opened cartons are re-closed and covered during storage to prevent dust contamination. Packaging materials and other food contact materials are:
  - checked on delivery to ensure they are fit for their intended use (i.e. clean, undamaged) and properly labelled;
  - protected against contamination or damage during storage; and
  - kept separate from chemicals and other hazardous materials.

#### Use of packaging materials

- Packaging is clean and undamaged at point of use.
- Dirty or damaged packaging is disposed of appropriately.
- Packaging materials adequately protect the product.
- Reused packaging is visually clean and correctly labelled at the time of reuse. Any labelling from a previous use that is not truthful when applied to the new product is removed or defaced.

#### Packing and Re-packing

- Animal product must not be exposed during repacking (i.e. opening the primary packaging).
- Packing or re-packing of products is done under appropriately hygienic conditions, in a manner that ensures that any product not enclosed in packaging is protected from contamination and maintains its fitness for intended purpose by:
  - the area being clean;
  - personnel being suitably clothed;
  - ensuring that products designed for re-packing are being managed via the inventory system; and
  - ensuring that all re-packaged products are appropriately labelled.
- All products remain identifiable at all times.
- Damaged packaging is disposed of appropriately.



#### Monitoring

• Compliance with these procedures is checked at least \_\_\_\_\_ by the responsible person.



## Things to show your verifier

- Evidence of packaging suitability provided by suppliers.
- Inventory records.



• Any problems detected and <u>corrective action</u> taken. Refer to <u>E. Corrective</u> <u>Action</u>.



## L. Calibration



Know

#### Useful things to know

• To ensure that measuring equipment that is used to take critical measurements is functioning as intended.

- Critical measurements are those that monitor controls for significant hazards.
- Critical measurements can include:
  - chilling temperatures; and
  - freezing temperatures.
- If your measurement is not providing a critical measurement, then you do not need to follow this supporting system, however it is recommended to do so.



#### **Rules you must follow**

#### **Measuring Equipment**

- Measuring equipment (such as scales, etc) that is used to provide critical measurements are:
  - accurate and fit for intended use;
  - calibrated regularly against a reference standard (i.e. shows traceability of calibration to a national or international standard of measurement); or
  - if no such standard exists, calibrated by a suitably skilled person using a documented method; and
  - are uniquely identified (e.g. by using serial numbers, indelible tags or other permanent means of identification) to enable traceability of the calibrations to a reference standard and to identify the calibration status.
  - A calibration programme is in place that covers the following:
    - how to calibrate each piece of measuring equipment that requires calibration;
    - whether each piece of measuring equipment is used for taking critical measurements or not;
    - minimum frequencies of calibration for each piece of measuring equipment used to provide critical measurements, or used as reference standards;
    - safeguards for prevention of unauthorised adjustments to the calibration of measuring equipment; and
    - the corrective actions to be taken when a measuring device is damaged or provides inconsistent or inaccurate readings and identification and disposition of any product produced when the device was out of order.

#### Faulty equipment

• Equipment that is faulty or inaccurate is not used. It is repaired and recalibrated or replaced as soon as possible.

#### Monitoring

• Compliance with these procedures is checked at least \_\_\_\_\_ by the responsible person.





# Things to show your verifier

- Calibration certificates and other calibration records.
- Identification, location and calibration status of equipment.
- Completed e.g. <u>Calibration Form</u>.
- Any problems detected and <u>corrective action</u> taken. Refer to <u>E. Corrective</u> <u>Action</u>.



# M. Chemical Control



Know

#### Useful things to know

- To ensure the proper use and storage of chemicals to prevent or minimise the contamination of products, packaging, equipment and the processing and storage environment.
- Chemicals include maintenance compounds used for cleaning, sanitation, fumigation, pest control and repair and maintenance of equipment.



## Rules you must follow

#### Chemicals (including maintenance compounds)

- There are procedures for the storage, handling and use of chemicals.
- Only MPI approved maintenance compounds, as listed in the <u>MPI Approved</u> <u>Maintenance Compounds (Non-dairy) Register</u>

(www.foodsafety.govt.nz/registers-lists/maintenancecompounds/index.htm), are used:

- during processing operations;
- in the maintenance of processing areas; and
- on equipment.
- An up-to-date list (register) of all chemicals used within the boundary of the RMP is kept and held on the premises.

#### Storage of chemicals

- Chemicals are stored in a designated area, away from products and packaging.
- Chemicals are clearly labelled. If it is an approved maintenance compound, it must be labelled with the name as it appears on the list of approved maintenance compounds.
- Chemicals are kept in closed containers when not in use, or in a way that the chemical will not contaminate product or be contaminated itself.
- Containers for storing maintenance compounds or other chemicals that are suitable for re-use are only re-used to store the same compounds or chemicals.

#### Use of chemicals

- Maintenance compounds are used according to the directions of the manufacturer and the conditions of the approval (if applicable).
- Directions for use (such as the detergent/sanitiser to be used in an area or on a piece of equipment, their concentration, application method and contact time required) are readily available to the user (e.g. given on the label, product information data sheets, etc.).
- Chemicals are handled and used by, or under, the supervision of suitably trained or experienced personnel.
- All containers or implements used for measuring or pouring of hazardous chemicals are labelled 'For Chemicals Only' (or similar), to ensure they are not used for any other purpose.



• Products and unprotected packaging are removed or kept protected (e.g. covered) prior to the use of chemicals (e.g. insecticide sprays) to prevent contamination.

#### Handling and disposal of chemicals

- Empty chemical containers are disposed of and are not re-used in a way that may contaminate product.
- When contamination by a hazardous chemical occurs, the following actions are carried out:
  - affected products are considered unfit for human or animal consumption and are disposed of as per <u>O. Non-conforming Product and Recall</u>; and
  - affected packaging that cannot be effectively cleaned and sanitised is disposed of properly.

#### Monitoring

• Compliance with these procedures is checked at least \_\_\_\_\_\_ by the responsible person.



Show

#### Things to show your verifier

- Approved chemicals used (e.g. <u>Chemical Register</u>, consignment notes, etc.).
- Any problems detected and <u>corrective action</u> taken. Refer to <u>E. Corrective</u> <u>Action</u>.





# N. Pest Control



Know

#### Useful things to know

• To ensure effective control of pests so as to prevent or minimise the contamination of product, packaging, other inputs, equipment and the storage environment. Pests include rodents, wild birds, insects (including bees), dogs and cats.



#### Rules you must follow

#### Responsibility

• Pest control and monitoring activities within the RMP premises is carried out by (tick applicable box):



- □ the RMP operator
- $\hfill\square$  a contracted pest control person or agency
- Where pest control and monitoring activities are contracted out, the Day-to-day Manager, prior to signing the contract or services agreement, ensures that:
  - the person or agency to be contracted is competent to perform the task and is familiar with the requirements of this Supporting System; and
  - the written contract or services agreement clearly defines the services to be provided by the contracted person or agency.

#### Controls to prevent entry of pests

- Buildings and facilities are designed and constructed in a manner that minimises the entry of pests.
- External doors that are not screened are kept closed when not in use.
- Animals and pets (e.g. cats and dogs) are not allowed to enter processing, packaging or storage areas.
- Holes, drains, and other places where pests are likely to gain access to buildings must be sealed or covered with screens, or otherwise managed to prevent entry by pests.

#### Controls to prevent infestation of pests

- Buildings, external surroundings and waste bins are kept clean and tidy to prevent potential breeding sites. Waste bins are regularly collected and emptied.
- Buildings are kept in good repair and condition to prevent pest access and potential breeding sites.
- Regular inspections of the premises, including external surroundings, are carried out to check for evidence of possible infestation.
- If present, electric insect traps are not installed above unprotected product or packaging. The insect tray is emptied when necessary and any UV light bulb changed as recommended by the manufacturer.

Use of pesticides (e.g. fly sprays, rat baits, etc.) and pest traps

- Pesticides are approved, handled, used and stored according to the manufacturer's directions and the MPI conditions of the approval. Refer to <u>M.</u> <u>Chemical Control</u>.
- Bait stations are:
  - identified (e.g. numbered); and
  - located and installed so they cannot contaminate product or packaging.
- If used, bait stations and traps are checked at least \_\_\_\_\_\_ for evidence
- of pest activity (e.g. nibbled bait, bait missing, droppings, etc.) and to confirm they are in good working order.
- Increased monitoring and appropriate corrective actions are undertaken when increased rodent activity is observed. This is recorded on a <u>Vermin Control</u> <u>Register</u>
- Any pests are regularly removed from the pest stations and the bait replaced if required. This is recorded on a <u>Vermin Control Register</u>.

#### Handling and disposition

- Where there is evidence of contamination by pests, the following actions are carried out:
  - affected products are managed as non-conforming product, refer to <u>O. Non-conforming Product and Recall</u>;
  - affected packaging is either washed and sanitised (where practicable) prior to use or is not used for packing any product for human or animal consumption.

#### Monitoring

• Compliance with these procedures is checked at least \_\_\_\_\_\_by the responsible person.



#### Things to show your verifier

- A contract or service agreement with the contracted pest control person or agency, if applicable.
- ß
- A record of the location of the bait stations, electric fly units and other pest stations may be shown on site plan used to show physical boundaries.
- A record of all Approved Maintenance Compounds (pesticides) used (including name, amount and point of use) (Refer to <u>M. Maintenance Compounds and</u> <u>Other Chemicals</u>).
- Completed e.g. <u>Vermin Control Register</u> of pest sighting and monitoring.
- Any problems detected and <u>corrective action</u> taken. Refer to <u>E. Corrective</u> <u>Action</u>.



# O. Non-conforming Product and Recall



Know

Da

#### Useful things to know

- To ensure the correct handling and disposition of non-conforming products, including the recall of products from distribution and sale.
- Disposing of product may include reprocessing, downgrading, or disposing of it as waste.

## Rules you must follow

#### Non-conforming product

- Non-conforming product is any product that:
  - has not been processed in accordance with relevant regulatory requirements, and procedures written in the RMP, or
  - is not safe or suitable for its intended use.

#### Suspected non-conforming product

• Product that is suspected of being non-conforming is managed as if it is non-conforming.

• A suitably skilled person may determine that product that is suspected of being non-conforming is actually conforming by considering various factors, such as:

- what the incident was
- the risk of breaching a regulatory or operator defined limit
- has the limit actually been breached (may require testing to be done)
- discussion with verifier
- If product is determined to be conforming records are kept that cover:
  - identification of the suspected non-conforming product; and
  - a description of the event or circumstance that led to the product being suspected non-conforming; and
  - the justification for the product being determined as conforming.

#### Managing non-conforming product

- Non-conforming products are handled and stored in a manner that prevents:
  - contamination and deterioration of other products or inputs; and
  - contamination of the processing and storage environment that could lead to contamination of other products or inputs.
- Non-conforming products are:
  - clearly identified;
  - separated from other products;
  - recorded in inventory (unavailable for load-out); and
  - held until disposition is determined by a suitably skilled person or, in certain cases, by the RMP verifier or MPI.
- The RMP verifier is notified as soon as possible when there is significant concern about fitness for intended purpose of any products.



- The disposition of any non-conforming product is determined by a suitably skilled person considering various factors, such as:
  - product safety and suitability;
  - the amount of product affected;
  - options for disposing of the product (such as reprocessing, downgrading, or disposing of it as waste);
  - whether the products have been released for distribution or not;
  - any instructions from MPI or the RMP verifier; and
  - any instructions from the product owner.
- Records are kept that cover:
  - identification of the affected animal material or animal product; and
  - a description of the event or circumstance that led to the product being nonconforming;
  - communications about the product disposal decision; and
  - the products disposal, including confirmation of actual disposal.

#### **Unforeseen Events**

• During any unforeseen events (such as floods earthquakes, pandemic, unavailability of contractors, power failure, etc.), appropriate steps will be taken by the day-to-day manager to manage any risks to products, and to identify any non-conforming or suspected non-conforming product.

Refer to E. Corrective Action

#### **Corrective actions**

- Corrective actions will be taken to minimise the occurrence of non-conformance.
- The corrective actions may include:
  - amending procedures to correct deficiencies;
  - increasing the frequency of inspections or internal audits;
  - revising supervision or training programmes when staff, visitors or contractors are not following GOP as required;
  - managing repeat offenders; and
  - a series of escalating responses for repeated non-conformances.
  - Refer to E. Corrective Action

#### Determining if a recall is required

• A recall is considered when the Day-to-day Manager believes that products have been released that have a food safety problem or are not fit for their intended purpose. A recall can be initiated by MPI. Examples of food safety problems include: a breach of a regulatory limit; presence of foreign matter that could cause harm; levels of a chemical (e.g. tutin) that could cause harm; presence of a microorganism that could make someone sick etc.



- A risk assessment is done to determine if a recall is needed:
  - information is gathered to assist in understanding the source and extent of the problem;

- refer to <u>MPI Recall Guidance Material</u> (www.mpi.govt.nz/food-safety/food-recalls/);
- the RMP verifier is contacted for assistance.



Identification of affected product will be started. Any stock still
 Identification of affected product will be started. Any stock still

#### Recall

- If it is determined that a recall is likely, the Day-to-day Manager is responsible for the recall and will ensure that the following is done:
  - refer to <u>MPI Recall Guidance Material;</u>
  - Investigate gather information, understand the problem, identify all affected products, hold any stock still on hand;
  - Inform tell the verifier (if you can't make contact, tell New Zealand Food Safety);
  - Assess assess the risk, decide if a recall is needed, and at what level (trade or consumer);
  - Check check if New Zealand Food Safety agrees with your risk assessment and decision;
  - Communicate communicate your decision to recall with impacted businesses, and consumers (for a consumer level recall);
  - Audit audit how much product was returned, review and identify corrective actions.
- You can contact New Zealand Food Safety on 0800 00 83 33 or at <u>Food.Recalls@mpi.govt.nz</u>

#### Simulated Recall

- A simulated, mock, or trial recall is done at least every 12 months to demonstrate the effectiveness of the traceability and recall process.
- Refer to <u>MPI Simulated Food Recall Guidance</u> (www.mpi.govt.nz/food-business/food-recalls/doing-food-recall/)



- Effectiveness is measured by:
  - the time taken to trace affected product;
  - the time taken to complete the mock recall of affected product; and
  - the proportion of product that would have been successfully recalled.



#### Who's responsible?

Record the name or position of the person(s) responsible for co-ordinating recalls

#### Monitoring

• Compliance with these procedures is checked at least \_\_\_\_\_ by the responsible person.



Show

#### Things to show your verifier

- Load-out dockets or consignment notes for products.
- Diary detailing all communication about the recall and copies of all written correspondence.
- Recall review notes.
- Inventory records.
- Records of assessment and disposition of non-conforming products.
- Records of recall activities, including mock recall.
- Any correspondence with the RMP verifier or MPI.

# P. Storage



Know

Do

#### Useful things to know

 To ensure the storage environment will maintain the intended state of preservation and prevent contamination so that products and packaging remain fit for purpose.

#### Rules you must follow

#### General requirements

- People hygienically handle product.
- People with any condition or illness of public health concern do not handle any unprotected product. Refer to **B. Personnel Health and Hygiene**.

#### Storage and handling

- All products and packaging remain identifiable at all times.
- Products and packaging are stored in a manner that:
  - minimises contamination and deterioration (e.g. by separation);
  - minimises damage to packaging;
  - facilitates effective cleaning; and
  - facilitates effective inventory control; and
  - keeps separate any products that are not suitable for human consumption (or processing for human consumption).
- Spills are cleaned within a reasonable timeframe.
- Chemicals and maintenance compounds are stored in a way that minimises contamination.
- Products and packaging are disposed of appropriately when they are no longer safe or suitable for use (e.g. past its use-by date).

#### Storage of waste materials

• All waste materials are covered in a pest-proof containers, regularly collected and disposed of. Refer to <u>H. Cleaning and Sanitation</u>.



#### **Controlling non-conforming product**

• Refer to O. Non-conforming Product and Recall.

#### Monitoring

• Compliance with these procedures is checked at least \_\_\_\_\_\_ by the responsible person.



Show

#### Things to show your verifier

- Inventory records.
- Completed e.g. Vermin Control Register.
- Completed e.g. <u>Cleaning and Maintenance Records</u>.

• Any problems detected and <u>corrective action</u> taken. Refer to <u>E. Corrective</u> <u>Action</u>.



# Module 1: Storage of Bulk Honey

This module is included in the RMP		Yes
------------------------------------	--	-----

# 1. Additional Scope of the RMP

#### Intended Consumer

Intended consumer	Humans (general public)	
Intended Use		
Intended use of product	• Further processing and packing of liquid/creamed honey or	

Intended use of product that leaves RMP	<ul> <li>Further processing and packing of liquid/creamed honey or other honey products</li> </ul>
	<ul> <li>Ingredient for preparation of other foods</li> </ul>
	<ul> <li>Further processing into products for pharmaceutical use and</li> </ul>
	manufacture of cosmetics

#### **Regulatory Limits**

Regulatory limits	<ul> <li>Food Standards Code – Tutin 0.7mg/kg</li> </ul>	
Other regulatory requirements specific to product	<ul> <li>Honey composition from the <u>Food Standards Code</u></li> <li>reducing sugars ≥ 60%</li> <li>moisture ≤ 21%</li> </ul>	
	<ul> <li>Every consignment of honey must comply with the <u>Animal</u> <u>Products Notice: Production, Supply and Processing</u></li> <li>For export, a <u>Harvest Declaration</u> must be provided for every consignment and products must comply with the <u>GREX</u></li> </ul>	
Labelling requirements	Labelling of transportation outers as per the <u>Animal Products</u> <u>Notice: Production, Supply and Processing</u>	

#### **Processes and Activities**

The RMP covers the following processes and activities for bulk storage: (tick all applicable processes or activities)		
	Labelling/marking of drums or other bulk containers	
	Storage	
	Dispatch	

#### Inputs and Outputs

Inputs	Bulk containers of Honey (e.g. drums)	
Outputs	Bulk containers of Honey (e.g. drums)	

# 2. Risk Factor Identification and Control



Know

#### Useful things to know

- To identify the risk factors (from hazards to animal health, wholesomeness, false and misleading labelling) that are reasonably likely to occur at each process step (including all inputs).
- To ensure that appropriate controls are included in the RMP so that products are fit for their intended purpose.



Do

#### Rules you must follow

#### Risks from hazards to human and animal health

- Hazards and controls have been identified (see Table 1.1)
- Good operating practices (GOP) are followed as outlined in the RMP Part 2: Supporting Systems
- All identified hazards are expected to be adequately controlled by the control measures listed in Table 1.1, or have a justification included in the table or its notes.

#### **Risks to wholesomeness**

- Risk factors have been identified (see Table 1.2)
- All identified hazards are expected to be adequately controlled by the control measures listed in Table 1.2.

#### Risks from false and misleading labelling

- Risk factors have been identified (see Table 1.3)
- All identified risk factors are expected to be adequately controlled by the control measures listed in Table 1.3



#### Things to show your verifier

• Completed records of good operating practices.



Hazard	Control measures for minimising the risk factor
Bacterial Pathogens <sup>1</sup>	Bacterial spores (e.g. Bacillus spp, Clostridium spp) may occur in honey. This hazard is not controlled under this RMP.

#### Table 1.1: Summary of identified hazards and controls for bulk honey storage

Hazard	Control measures for minimising the risk factor
Tutin level is ≥0.7 mg/kg <sup>2</sup>	Operator that will further process the product will be notified of tutin levels so they can determine what controls they need to have in place to accept the product
Foreign matter	If the RMP operator that performed the extraction and packed into bulk containers did not have a step for removing foreign matter (e.g. spinner or other strainer device), the bulk honey may contain foreign matter. This hazard is not controlled under this RMP. Operator that will further process the product will be notified of any possible physical hazards so they can determine what controls they need to have in place to accept the product
Chemical residues <sup>3</sup>	Residues may occur in honey. This hazard is not controlled under this RMP. The existence of this hazard will be disclosed to the next RMP operator in the processing chain.
Contamination (from e.g. pesticide use on site, maintenance compounds)	Product is stored in a manner that prevents contamination. Use of properly closed bulk containers (e.g. drums have properly fitted bungs) that will prevent the entry of moisture and other contaminants.
Physical hazards from environment or other sources	The product will be stored in a way that the fitness for purpose is maintained.
Damage to bulk containers (may result to the food grade lining)	Bulk containers are stored and moved in a manner that prevents dents and other damage.

#### Table 1.1: Summary of identified hazards and controls for bulk honey storage

1. Bacterial spores (e.g. Bacillus spp, Clostridium spp) may occur in honey. Although these spores will not grow in honey, when it is used as an ingredient in another food, the bacterial spores from honey could be introduced to and grow in that food.

2. The <u>Food Standard: Tutin in Honey</u> describes 5 options for managing tutin in honey to ensure tutin level is ≤0.7 mg/kg.

3. Chemical residues can occur when beekeepers or farmers use agricultural chemicals and veterinary medicines in and around hives. Beekeepers must follow all product label directions when directly treating hives and work to minimise bee's exposure to pastures sprayed with agricultural chemicals while honey supers are on their hives. If informed of any known or suspected exposure, keep a record of this information and contact your verification agency or MPI for advice.

# Table 1.2: Summary of identified risk factor and controls related to wholesomeness of stored bulk honey

Risk factor	Source or cause of risk factor	Control measures for preventing/ minimising the risk factor
Fermented honey	High moisture content	Appropriate storage. Appropriate closure of bulk containers (e.g. drums will have properly fitted bungs that will prevent the entry of moisture)

Table 1.3: Summary of identified risk factor and controls from false or misleading labelling of
stored bulk honey

Risk factor	Source or cause of risk factor	Control measures for preventing/ minimising the risk factor
Incorrect details on label, for example: suitability for animal or industrial use lot identification or batch number	Processing errors	Product labels are checked on receipt. Procedures are followed to create new labels (if relevant)
Illegible or no labelling	Labelling is damaged or falls off during storage	Product is stored in a manner that allows labelling to remain legible and adhered.

# Module 2: Storage of Retail Honey

This module is included in the RMP		Yes
------------------------------------	--	-----

# 1. Additional Scope of the RMP

Intended Consumer	
Intended consumer	Humans (general public)
Intended Use	
Intended use of product	Posdu to ost

Intended use of product	Ready to eat
that leaves RMP	<ul> <li>Ingredient for preparation of other foods</li> </ul>

#### **Regulatory Limits**

Regulatory limits	<ul> <li>Food Standards Code – Tutin 0.7mg/kg</li> </ul>	
Other regulatory requirements specific to product	<ul> <li>Honey composition from the <u>Food Standards Code</u> <ul> <li>reducing sugars ≥ 60%</li> <li>moisture ≤ 21%</li> </ul> </li> </ul>	
	<ul> <li>Every consignment of honey must comply with the <u>Animal</u> <u>Products Notice: Production, Supply and Processing</u></li> <li>For export, a <u>Harvest Declaration</u> must be provided for every consignment and products must comply with the <u>GREX</u></li> </ul>	
Labelling requirements	<ul> <li>Labelling of retail packs as specified in the <u>Food Standards</u> <u>Code</u></li> <li>Labelling of transportation outers <u>as per the Animal Products</u> <u>Notice: Production, Supply and Processing</u></li> </ul>	

#### **Processes and Activities**

The RMP covers the following processes and activities for retail honey storage: (tick all applicable processes or activities)		
Labelling		
Repacking		
Storage		
Dispatch		

#### **Inputs and Outputs**

Inputs	Honey in retail packs
Outputs	Honey in retail packs

## 2. Risk Factor Identification and Control

#### Useful things to know

Know

Do

- To identify the risk factors (from hazards to animal health, wholesomeness, false and misleading labelling) that are reasonably likely to occur at each process step (including all inputs).
- To ensure that appropriate controls are included in the RMP so that products are fit for their intended purpose.

#### Rules you must follow

#### Risks from hazards to human and animal health

- Hazards and controls have been identified (see Table 2.1)
- Good operating practices (GOP) are followed as outlined in the RMP Part 2: Supporting Systems
- All identified hazards are expected to be adequately controlled by the control measures listed in Table 2.1, or have a justification included in the table or its notes.

#### **Risks to wholesomeness**

- Risk factors have been identified (see Table 2.2)
- All identified hazards are expected to be adequately controlled by the control measures listed in Table 2.2.

#### Risks from false and misleading labelling

- Risk factors have been identified (see Table 2.3)
- All identified risk factors are expected to be adequately controlled by the control measures listed in Table 2.3



#### Things to show your verifier

• Completed records of good operating practices.



Hazard	Control measures for minimising the risk factor
Bacterial Pathogens <sup>1</sup>	Bacterial spores (e.g. Bacillus spp, Clostridium spp) may occur in honey. This hazard is not controlled.
Contamination (from e.g. pesticide use on site, maintenance compounds)	Product is stored in a manner that prevents contamination.
Physical hazards from environment or other sources	The product will be stored in a way that the fitness for purpose is maintained
Damaged retail containers	Product is stored and moved in a manner that prevents dents and other forms of damage.

#### Table 2.1: Summary of identified hazards and controls for storage of retail honey

1. Bacterial spores (e.g. Bacillus spp, Clostridium spp) may occur in honey. Although these spores will not grow in honey, when it is used as an ingredient in another food, the bacterial spores from honey could be introduced to and grow in that food.

# Table 2.2: Summary of identified risk factor and controls related to wholesomeness of storage of retail honey

Risk factor		Control measures for preventing/ minimising the risk factor
Fermented honey	-	Appropriate storage. Use of appropriate retail containers.

# Table 2.3: Summary of identified risk factor and controls from false or misleading labelling of storage of retail honey

Risk factor	Source or cause of risk factor	Control measures for preventing/ minimising the risk factor
Incorrect details on label or transportation outer, for example: suitability for animal or industrial use lot identification or batch number	Processing errors	Product labels and transportation outers are checked on receipt. Procedures for ensuring correct labelling of transportation outers.
Illegible or no labelling	Labelling is damaged or falls off during storage	Product is stored in a manner that allows labelling to remain legible and adhered.

# **Module 3: Processing of Beeswax**

This module is included in	T Yes
the RMP	

# 1. Additional Scope of the RMP

#### Intended Consumer

Intended consumer• Beeswax for comb foundation• Humans (general public) for topical (application to skin) uses• Industrial use		
• Industrial use	Intended consumer	

#### Intended Use

Intended use of product that leaves RMP	<ul> <li>Further processing into comb foundation</li> <li>Further processing into products for topical uses, such as pharmaceutical use or manufacture of cosmetics</li> </ul>
	<ul> <li>Further processing for animal or industrial use</li> </ul>

#### **Regulatory Limits**

Regulatory limits	• None
Other regulatory	• Fit for purpose
requirements specific to product	<ul> <li>Every consignment of bee product must comply with the <u>Animal Products Notice: Production, Supply and Processing</u></li> <li>For export, a <u>Harvest Declaration</u> must be provided for every consignment and products must comply with the <u>GREX</u></li> </ul>
Labelling requirements	Labelling of transportation outers <u>as per the Animal Products</u> <u>Notice: Production, Supply and Processing</u>

#### **Processes and Activities**

The RMP covers the following processes and activities for beeswax: (tick all applicable processes or activities)	
Collection of wax and cappings	
Separation of honey from cappings	
Melting of wax	
Filling of wax into moulds	
Cooling	
Storage	
Dispatch	

#### Inputs and Outputs

Inputs	Wax and cappings	
Outputs	Wax for comb foundation Wax for further processing (animal use, industrial use)	

# 2. Risk Factor Identification and Control



Know

#### Useful things to know

- To identify the risk factors (from hazards to animal health, wholesomeness, false and misleading labelling) that are reasonably likely to occur at each process step (including all inputs).
- To ensure that appropriate controls are included in the RMP so that products are fit for their intended purpose.



Do

#### Rules you must follow

#### Risks from hazards to human and animal health

- Hazards and controls have been identified (see Table 3.1)
- Good operating practices (GOP) are followed as outlined in the RMP Part 2: Supporting Systems
- All identified hazards are expected to be adequately controlled by the control measures listed in Table 3.1.

#### **Risks to wholesomeness**

- Risk factors have been identified (see Table 3.2)
- All identified hazards are expected to be adequately controlled by the control measures listed in Table 3.2.

#### Risks from false and misleading labelling

- Risk factors have been identified (see Table 3.3)
- All identified risk factors are expected to be adequately controlled by the control measures listed in Table 3.3

# Show

#### Things to show your verifier

• Completed records of good operating practices.



#### Table 3.1: Summary of identified hazards and controls for beeswax

Hazard	Control measures for minimising the risk factor
Chemical residues (e.g. pesticides)	Operator that will further process the product will be notified of any chemical residues known or suspected to be present in the product so they can determine what controls they need to have in place to accept the product

Hazard	Control measures for minimising the risk factor
Wire, wood, and nails from wooden frames Plastic from plastic frames Other physicals hazards from environment or other sources	Operator that will further process the product will be notified of any possible physical hazards so they can determine what controls they need to have in place to accept the product

#### Table 3.1: Summary of identified hazards and controls for beeswax

# Table 3.2: Summary of identified risk factor and controls related to wholesomeness of beeswax

	Source or cause of risk factor	Control measures for preventing/ minimising the risk factor
No risk factors identified	n/a	n/a

# Table 3.3: Summary of identified risk factor and controls from false or misleading labelling of beeswax

Risk factor	Source or cause of risk factor	Control measures for preventing/ minimising the risk factor
Incorrect details on label or transportation outers, for example: suitability for animal or industrial use lot identification or batch number	Processing errors, for example: wrong identification of blocks wrong product put in a pre-labelled container wrong label or information put on product, (e.g. date, batch number)	Procedures for ensuring correct packaging and labelling of products including checking that (if required) product is labelled as "Not for Human Consumption"

# **Module 4: Transport**

This module is included in	Yes
the RMP	

# 1. Additional Scope of the RMP

#### **Regulatory Limits**

**Regulatory limits** 

None

#### **Processes and Activities**

The RMP covers the following processes and activities for honey and beeswax: (tick all applicable processes or activities)

- Transport of honey (bulk or retail packed) and beeswax that are:
  - owned by the RMP operator; and
  - that do not require temperature control; and
  - are moving from this RMP to another RMP, and from that RMP back to this RMP; and
  - are transported using vehicles owned by the RMP operator.

# 2. Additional Requirements



Know

#### Useful things to know

• To ensure that the honey or beeswax maintains its status as suitable for processing and to minimise hazards, when being transported between premises or places operating under an RMP.



Do

#### Rules you must follow

#### Procedures

- Vehicles (or transportation units e.g. containers) are designed, constructed, equipped and operated to:
  - maintain the status of products as suitable for processing and fit for intended purpose; and
  - minimise hazards and other risk factors.
  - Vehicles are kept clean and maintained in a good working order. This is recorded in the e.g. <u>Load-out Check Sheets</u>.
  - Products are kept separate from any source of contamination or protected from cross-contamination.
  - People hygienically handle product.

- All products are adequately protected from the elements and environmental contaminants during loading.
- When issues occur during transportation that may affect the suitability for processing of the product, the product concerned is managed as non-conforming product. Refer to **O. Non-conforming Product and Recall**.

#### Monitoring

• Compliance with these procedures is checked at least \_\_\_\_\_ by the responsible person.



Show

#### Things to show your verifier

- List of own transport vehicles including registration or fleet number e.g. <u>Transportation Units</u>
- Maintenance Records for Transportation Units
- Completed e.g. <u>Repairs and Maintenance Register</u>
- Completed e.g. Cleaning and Maintenance Records
- Any problems detected and <u>corrective action</u> taken. Refer to <u>E. Corrective</u> <u>Action</u>.

Examples of these forms can be found in the RMP Operator Resource Toolkit.



# 3. Risk Factor Identification and Control



#### Useful things to know

Know

Do

- To identify the risk factors (from hazards to animal health, wholesomeness, false and misleading labelling) that are reasonably likely to occur at each process step (including all inputs).
- To ensure that appropriate controls are included in the RMP so that products are fit for their intended purpose.

#### Rules you must follow

#### Risks from hazards to human and animal health

- Hazards and controls have been identified (see Table 4.1)
- No CCP has been identified.
- Good operating practices (GOP) are followed as outlined in the RMP Part 2: Supporting Systems and in Module 4: Transport.
- All identified hazards are expected to be adequately controlled by GOP and the control measures listed in Table 4.1.

#### Risks to wholesomeness

- Risk factors have been identified (see Table 4.2)
- All identified hazards are expected to be adequately controlled by GOP and the control measures listed in Table 4.2.

#### **Risks to labelling**

- Risk factors have been identified (see Table 4.3)
- All identified hazards are expected to be adequately controlled by GOP and the control measures listed in Table 4.3.



#### Things to show your verifier

• Completed records of good operating practices.



Hazard	Control measures for minimising the risk factor
Damage to packaging	Product is loaded and transported in a manner that prevents damage to packaging.
Water damage to packaging	Enclosed water-tight containers such as drums and pallecons are acceptable on open trucks. Finished products in bags, cartons or other packaging that is susceptible to water damage must be carried in a manner so as to protect the product from moisture. If open trucks are used, water-tight tarpaulins or other suitable covers should be used to protect product.
Dented bulk containers (may result in damage to the food grade lining)	Bulk containers are transported in a manner that prevents dents and other forms of damage.
Contamination	Product is transported in clean vehicles in a manner that minimises dust, engine fumes and other road-based contamination.
Cross-contamination	Bee product that is conveyed together with any other animal material or product or any other thing that may be a source of contamination is adequately separated from the source of contamination or protected in a manner that prevents cross contamination.

#### Table 4.1: Summary of identified hazards and controls for transport

Risk factor	Control measures for preventing/ minimising the risk factor
Contamination	Product is transported in clean vehicles in a manner that minimises dust, engine fumes and other road-based contamination.
Damage to packaging	Product is loaded and transported in a manner that prevents damage to packaging.

#### Table 4.2: Summary of identified risk factor and controls related to wholesomeness

#### Table 4.3: Summary of identified risk factor and controls related to labelling

Risk factor	Control measures for preventing/ minimising the risk factor
Labelling of transportation outers is damaged during loading or transport	Product is loaded and transported in a manner that allows labelling to remain legible and adhered.